



4088 Minart Pro 300

Description

White cement based, with high water repellency, top coating that creates rough line texture on the thermal insulation systems.

Fields of Application

- Used on well plastered surfaces of exterior coating systems.

Properties

- Applied as a final coating on exterior thermal insulation.
- Provides quick application by being easily applied.
- Easy to give texture.
- Resilient to extreme climatic conditions with its superior performance.
- High impact resistance
- Forms a natural and decorative line textured surface with its characteristic filling.
- High water vapour permeability allowing the building to breathe.
- Allows the building to breathe thanks to its moisture removal ability.

Preparation of Substrates

- The substrate must be cleaned from dust, dirt, oil and old blistered coatings that may prevent good adhesion.
- Use Kalekim Tamirart in case of uneven substrates to get sound and flat surface.

Application

- Pour Minart Pro 300 on the amount of clean water specified in the technical table slowly and mix to obtain a homogeneous paste free from lumps. A low speed mixer is recommended to mix.
- Allow to stand for 5-10 minutes to mature. After remixing the paste is ready for application.
- Apply Minart Pro 300 evenly to the surface by means of a stainless steel trowel as far as the required filling span. Apply a plastic trowel to gain line texture. Before line texturing process, it is recommended to wait for at least 5 minutes after applying the product to the surface.
- Finish all adjoining surfaces in a single application.

Post-Application Protection & Suggestions

- Consume the prepared mortar within 5 hours. Dispose of the mortar which has exceeded its pot life.
- New mineral substrates must be cured at least 28 days before application. All water insulation precautions should have been taken prior to application.
- Sand glossy and/or solvent based painted surfaces to improve adhesion and remove the occurring powder.
- Do not leave Minart Pro 300 as final coat. Must be painted after drying.
- Do not add any additives, except the ones stated in the product application instructions.
- Ensure that the air and surface temperatures are above +5° C and the surface is rain free during application and 24 hours following the application.
- Do not apply in extremely hot weather, under glaring sun, during strong wind, fog, high relative humidity, imminent rain or frost. Hot surfaces should be dampened before application.
- In order to avoid overlapping in large areas or after work pauses, masking tape should be used or an adequate number of applicators should be employed to apply the plaster wet-on-wet without interruptions.
- The above values are given for 25°C+2 temperature and % 50+5 humidity conditions. Values may differ depending on environmental conditions.
- Not suitable for application on horizontal surfaces exposed to rain or moisture.
- Should be used within shelf life. If shelf life have expired should not be used during application.
- The consumption values in the table refers to an average consumption amount. It may vary depending on the application conditions and surface properties.
- Since it contains cement, it irritates the eyes, respiratory system and skin. For further information refer to the safety data sheet.

Storage

- Packages should be kept dry and cool at between +5°C and +35°C in moisture free conditions. Avoid direct sunlight.
- Packages should be protected from water, frost and adverse weather conditions.
- Do not stack more than 10 bags on top of each other.
- Shelf life is maximum 12 months conditional to complying with the above mentioned conditions.



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Packaging

- 25 kg multi-ply paper bags.

Certificates of Quality



EN 998-1 (July 2011)

Technical Specifications

(23 °C and 50% RH)

General Data

Colour	White colour
Composition	Cement base
Shelf Life	12 months when stored in the original sealed packaging in dry place.

Application Data

Consumption	Approximately 4.0 kg/m ²
Application Temperature Range	(+5°C)-(+35°C)
Applications Tools	Steel and plastic trowel
Mixing Ratio	5.00-5.50 lt water / 25 kg powder

Performance Data

Service Temperature Range	(-30°C)-(+80°C)
Compressive Strength / Class (EN 1015-11)	3.5-7.5 N/mm ² - CS III
Bonding Stnregth – Type of Break (EN 1015 - 12)	≥ 0.45 N/mm ² / B
Bulk Density of Hardened Mortar (EN 1015-10)	1450 ± 100 kg/m ³
Capillary Water Absorption – Class (EN 1015-18)	≤ 0.40 kg/m ² dk ^{0.5} – Wc1
Water Vapor Permeability Coefficient/(μ) (EN 1745)	≤ 15
Thermal Conductivity (EN 1745)	≤ 0.57 W/m.K (Table Value) P = 50%
Reaction to Fire (EN 13501 - 1)	A1
Dangerous Substances (EN 998 - 1)	See SDS.